



Small Scale Anaerobic Digestion: A Case Study

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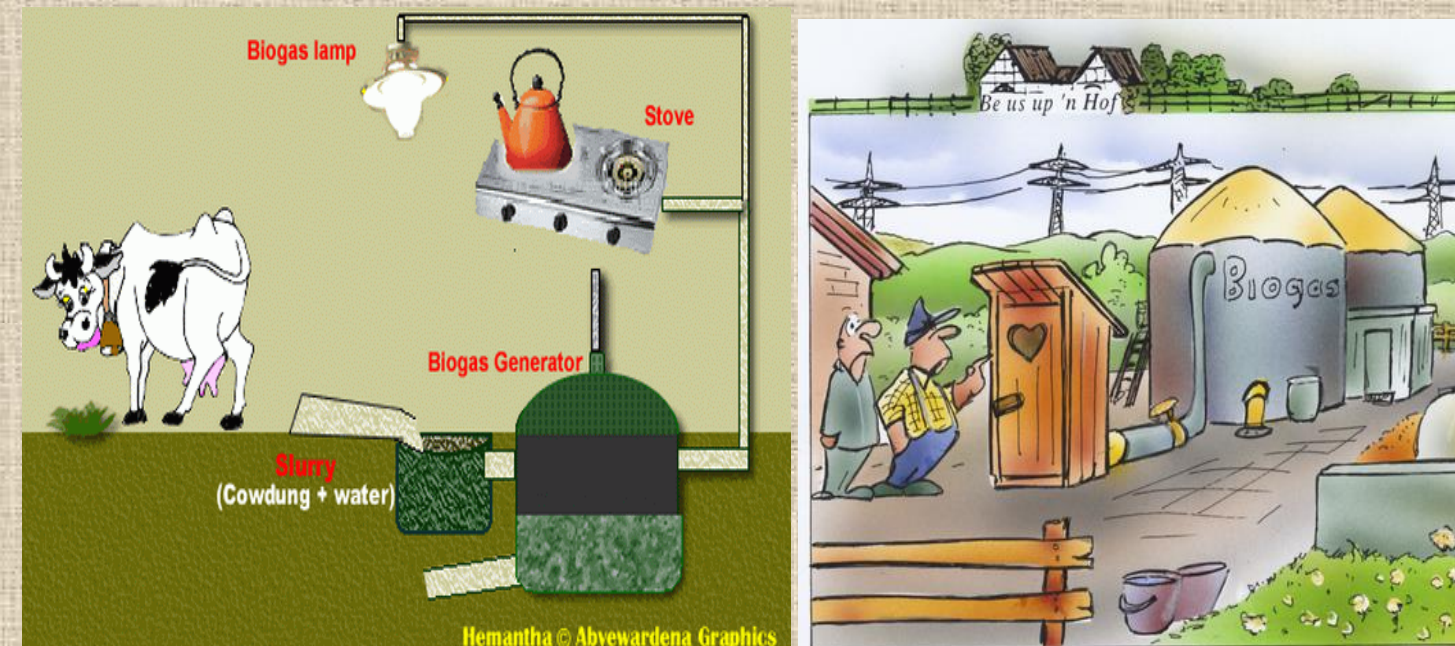
INTRODUCTION

Definition

Biogas is clean environment friendly fuel that can be obtained by anaerobic digestion of animal residues and domestic and farm wastes. It is an important renewable energy resource .

Composition

Biogas generally comprise of 55-65 % methane, 35-45 % carbon dioxide, 0.5-1.0 % hydrogen sulfide and traces of water vapor .

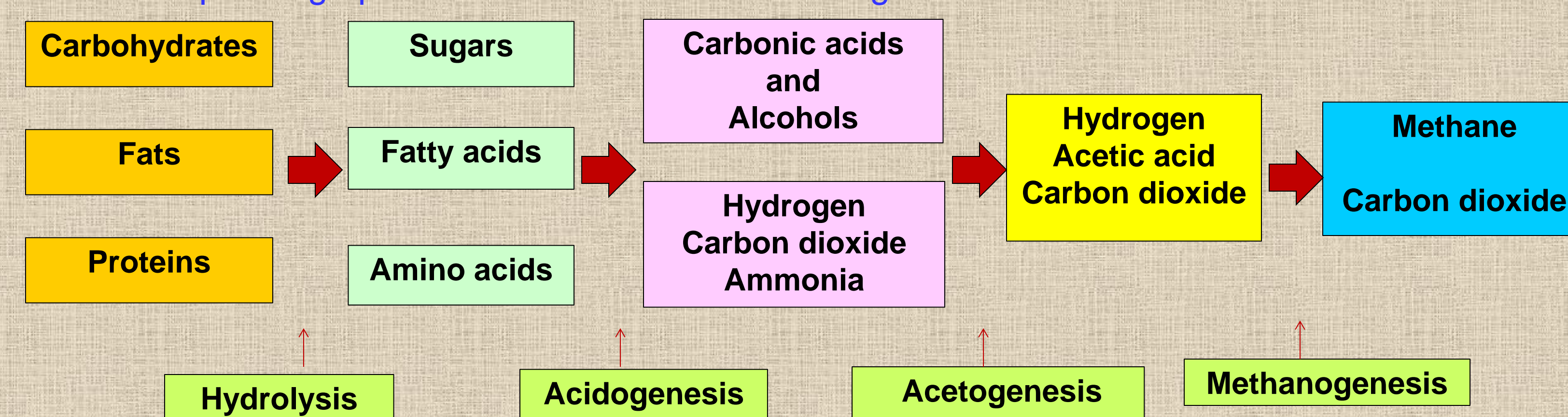


Properties

| [assumed 58% CH ₄ and 42% CO ₂ , saturated with water vapour at 30°C and standard pressure (1 bar)] http://biogas.wikispaces.com/Biogas+Burners | | |
|---|-----------------------------------|---------------|
| Particulars | Usual | Range |
| Caloric value | 21.5 MJ/l | 20.10 – 25.90 |
| Effective molecular weight | 27.35 | 24.00 – 29.00 |
| Density | 1.0994 kg/m ³ | 0.96 – 1.17 |
| Specific gravity | 0.94 | 0.82 – 1.00 |
| Viscosity | 1.297 x 10 ⁻⁵ kg/sec/m | |
| Optimum air to fuel ratio | 5.5: 1 (15 % biogas) | |
| Flammability | 9 % - 17 % biogas in air | |
| Burning velocity | 0.25 m/sec in air | |

Biogas production process (Anaerobic digestion)

It is a multiple-stage process in which some main stages are-



The quantity, rate and composition of biogas generated depends on

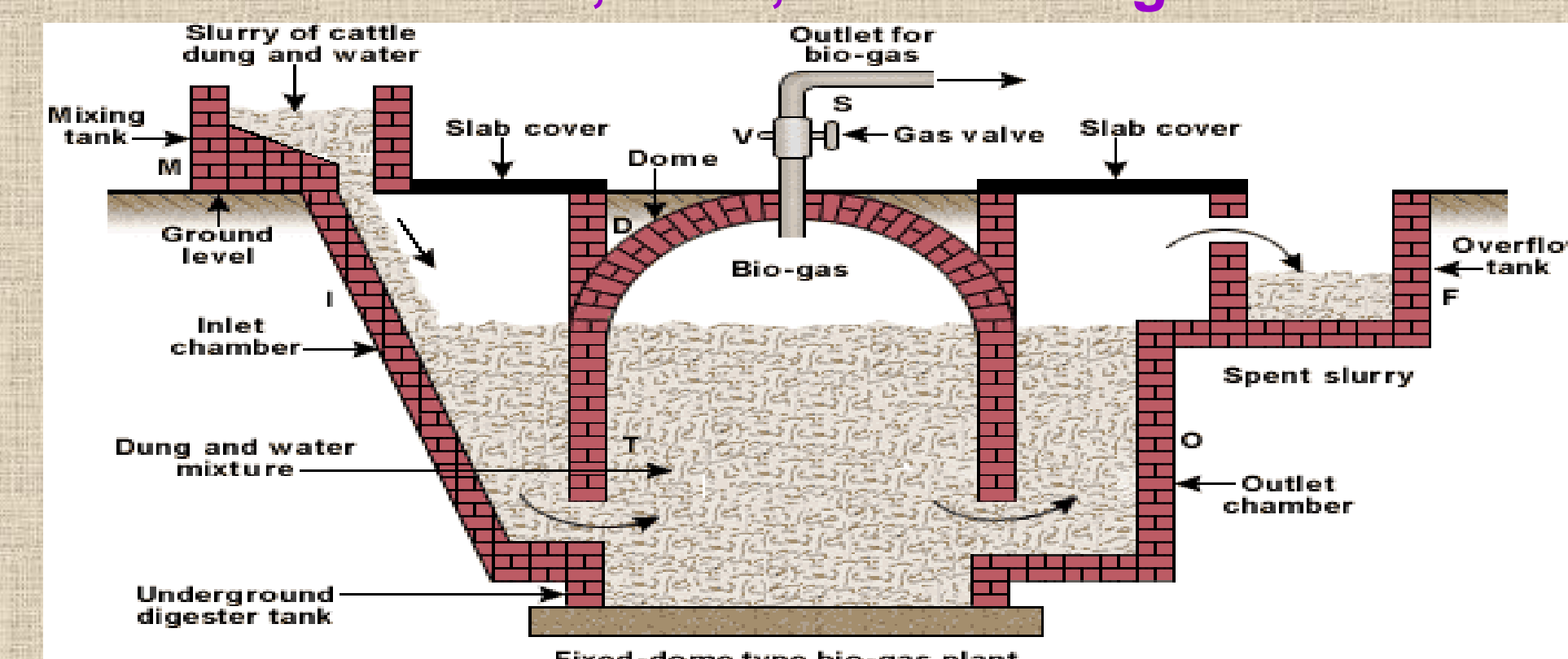
- Temperature (35-37 C Mesophilic condition)
- Bacterial population
- C/N ratio (optimum between 25:1 to 30:1)
- pH (optimally pH between 6.8-7.2)
- Solid content (feed material should have approx. 10:1)
- Should not have toxic material/ harmful material to bacteria in digester
- HRT (Hydraulic Retention Time – 30, 40, 55 days)
- Loading rate and mixing

Overview of commercially viable technologies

Family size biogas plants (1 to 10 m³) – KVIC, Deenbandhu, Janta, Pragati, Flexi etc.

Large scale biogas plants (10 to 140 m³) – KVIC

Large scale plants above 1000 m³ – UASB, Modified UASB, BIMA Digester (suitable for industrial effluents, MSW, fruit and vegetable waste etc.)



Detailed structural design of fixed dome biogas plant

CASE STUDY OF BIOGAS PRODUCTION @ AONIATI SATRA

Location: Aoniati Satra, North Guwahati, City: Guwahati, State: Assam, Country: India Pin:+91 781039



Type of Digester: Deenbandhu model Dimension: 3 m³



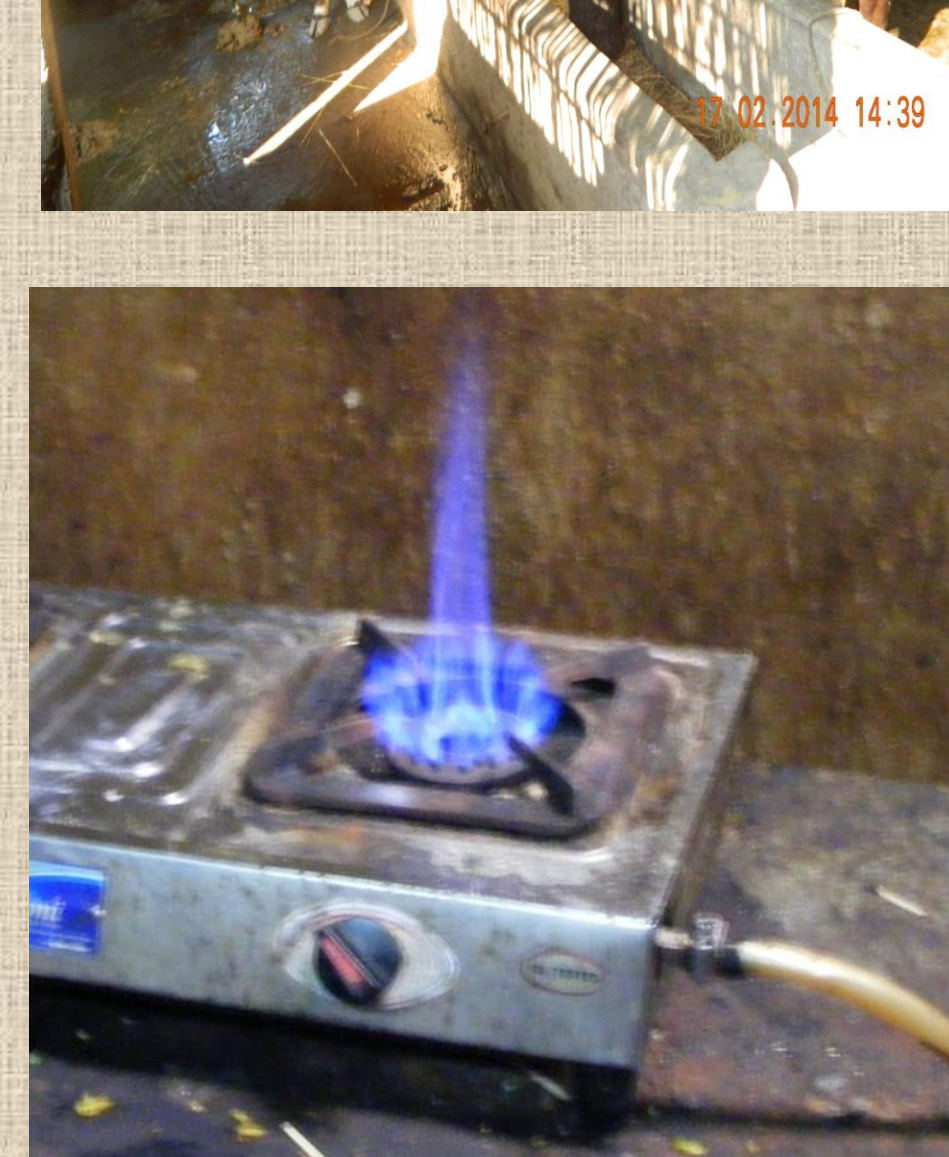
Inlet tank

Digester

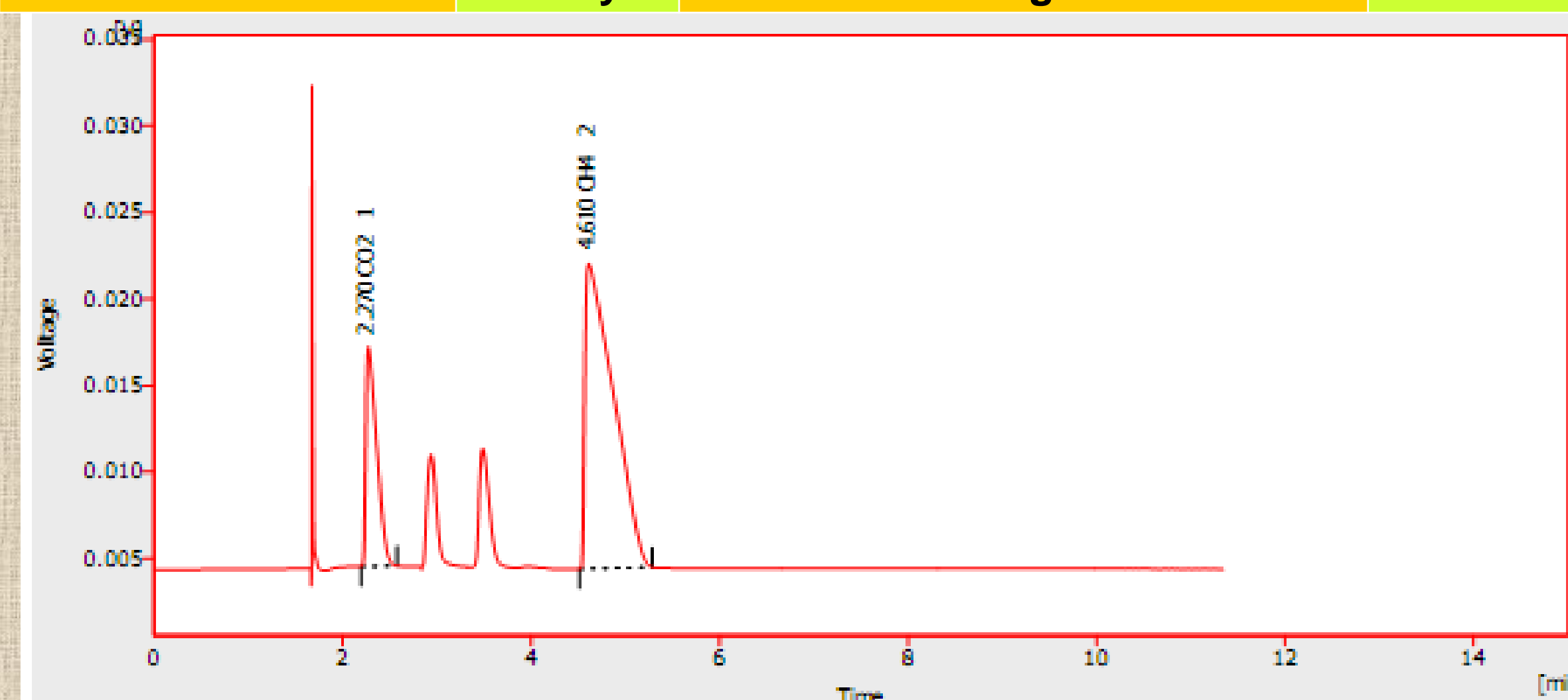
Outlet tank

GENERAL INFORMATION

| | | | |
|---------------------------------|----------|---|-------------|
| Total cows | 12 | Feeding per day | 60 Kgs |
| Total solid (Cowdung:water/1:1) | 8.43% | Average biogas burning duration (Summer and Winter) | 8 hrs daily |
| Average summer temperature | 30-32 °C | No. of users | 12 |
| Average winter temperature | 10-12 °C | Total solid of Slurry (can be reutilized for biogas production) | 6.5% |
| HRT | 55 days | Total solid to biogas conversion | 23% |



Biogas flame



| Retention time (min) | Area | Response | RB | Amount (% VOL) | Amount (%) | Peak Type | Compound Name |
|----------------------|---------|----------|---------|----------------|------------|-----------|-----------------|
| 1 | 2.27 | 102.014 | 102.014 | A | 17.557 | Ordhr | CO ₂ |
| 2 | 4.61 | 369.475 | 369.475 | A | 56.254 | Ordhr | CH ₄ |
| Total | 471.488 | | | | 73.811 | | |

Gas chromatograph analysis of the Biogas produced

EXPERIMENTAL WORK AT LOUGHBOROUGH UNIVERSITY

Co-digestion of sewage sludge with:

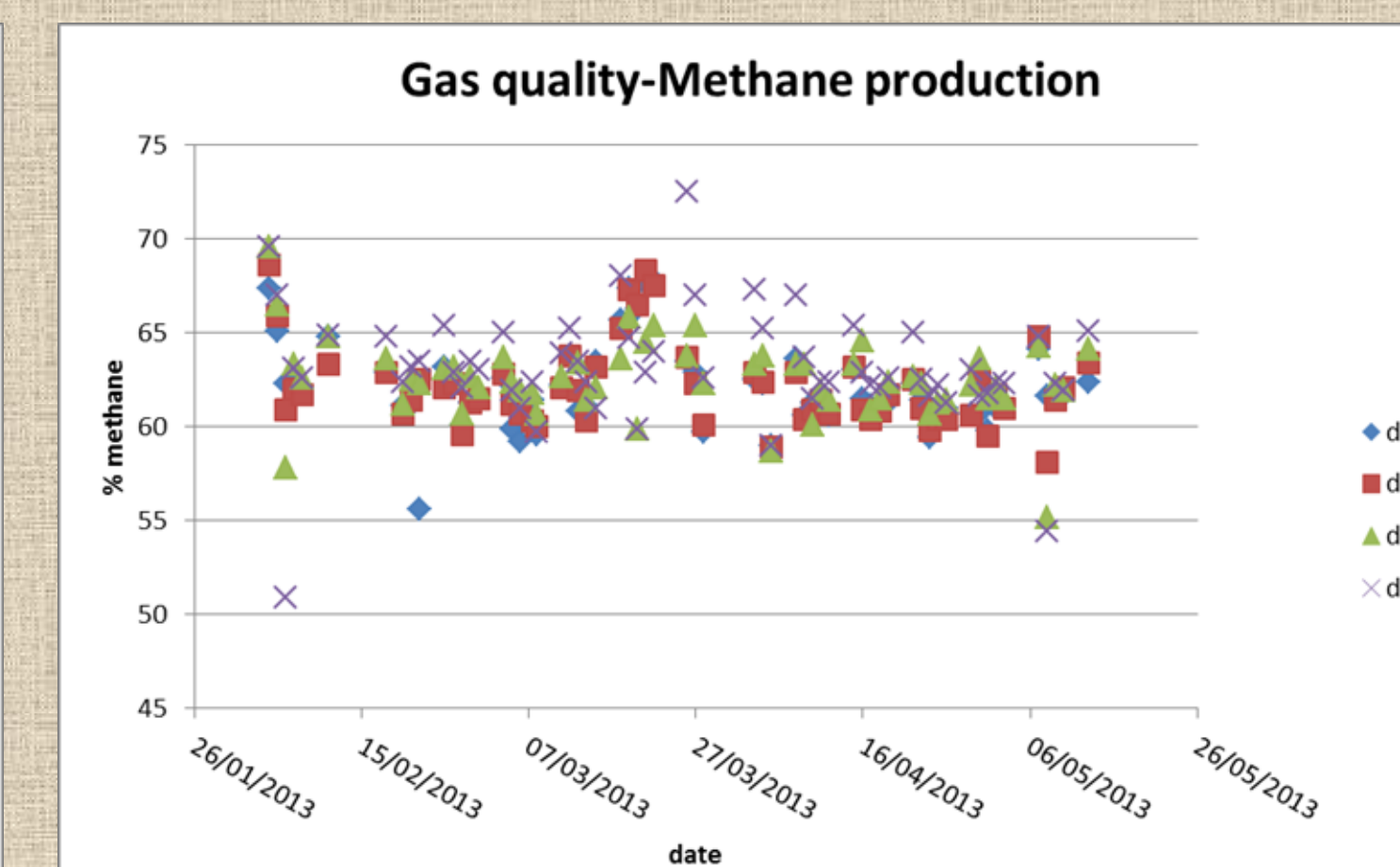
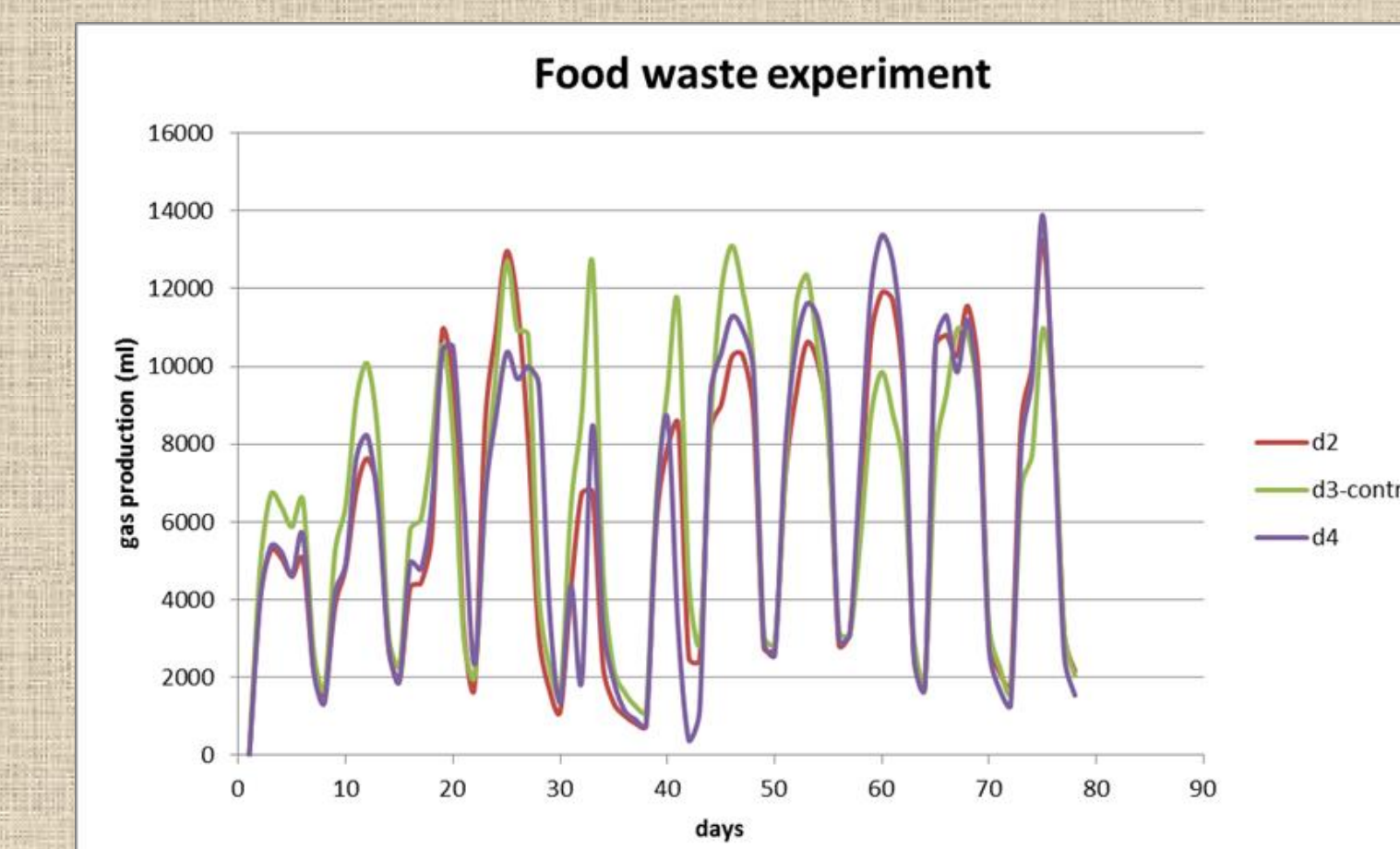
- Food waste
- Agricultural waste

Parameters examined:

- Particle size
- Temperature
- Fibre



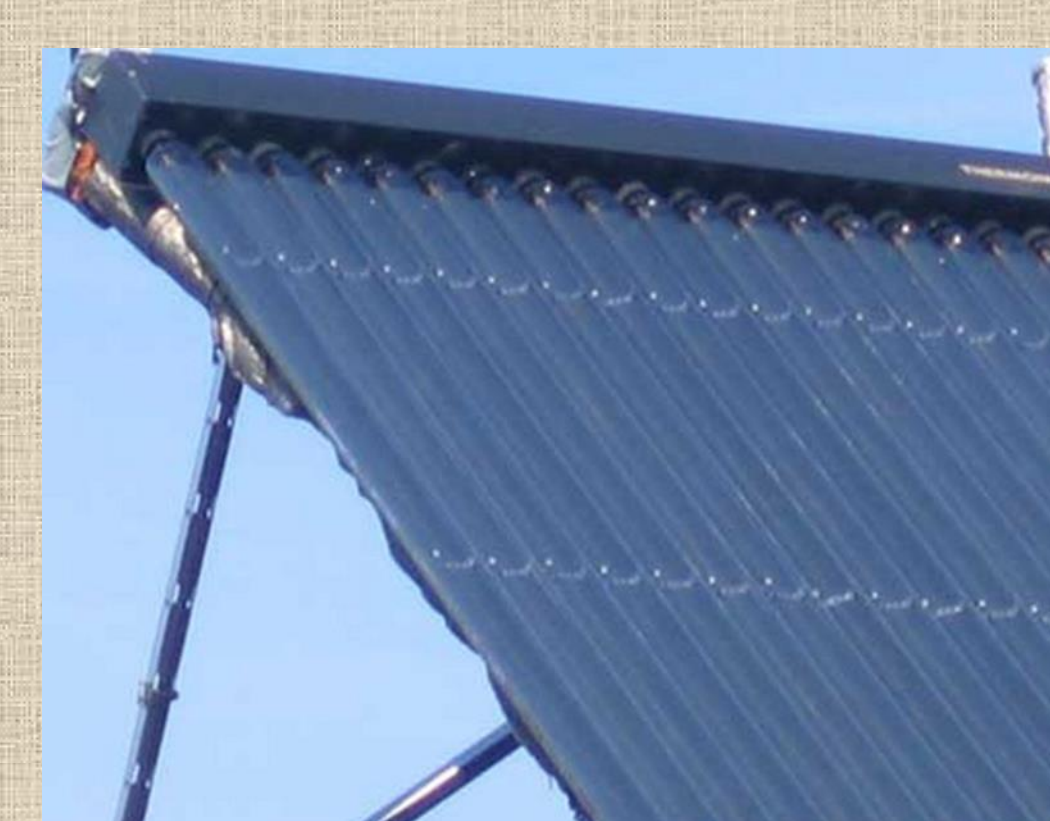
EXPERIMENTAL RESULTS: BIOGAS PRODUCTION



TOWARDS REMOTE MONITORING...

Aiming for autonomous remote monitoring of: CH₄, CO₂, O₂, pressure, temperature, H₂S

- Using autonomous wireless gas sensing platforms- reliable long term performance and reduction in component cost
- The data to be sent to the cloud via GSM transmissions, and will be accessible via an online portal for remote monitoring by the facility management
- CO₂ and CH₄ sensing: high-accuracy infrared absorbance sensors,
- Pressure sensing: piezoelectric sensors (critical for understanding gas flows)
- Autonomous operation is achieved by custom-programmed microcontroller circuitry, which also manages data logging and remote transmission (GSM communications)
- Hybrid solar thermal heating of the digesters



Acknowledgement

The authors gratefully acknowledge the financial support of the Department of Science and Technology, Government of India and RC-UK for the above project under India joint call titled BRIDGING THE URBAN RURAL DIVIDE [BURD]

37th WEDC International Conference, Hanoi, Vietnam, 2014
Sustainable Water and Sanitation Services for All in a Fast Changing World